Prior to using, read this instruction manual.
Keep this instruction manual.
It is prohibited to reproduce the contents of this manual without permission.
The information herein is subject to change without prior notice.
BEFORE USE

SAFETY INSTRUCTIONS

INDICATIONS
This instruction manual uses various indications to help you use this instrument safely and properly.
The following describes those indications.

⚠️ WARNING: Negligence could lead to serious injury or death.

⚠️ CAUTION: Negligence could lead to an injury, damage of your property, or cause loss of created data.

REQUEST Describes operations that may cause damage to the instrument and require a repair, or operations that require resetting the machine, etc., to restore the condition of the instrument.

MEMO Describes the points of operation and tips.

SYMBOLS

⚠️ Denotes “What you should be aware of.”

🚫 Denotes “What you must not do.” An indication in or near this symbol shows a specific prohibition.

🌟 Denotes “What you must do.” An indication in this symbol shows a specific instruction.

⚠️ WARNING

🚫 Never touch a switch (white) by hand. It could cause an injury when the stapler is abruptly activated.

🚫 Never disassemble or modify this instrument. It could cause a fire, electric shock, or other problems.
### ▶️ WARNING

- Do not insert foreign substances such as fingers, pens, or wire into this instrument. It could damage the instrument or cause a fire or an injury.
- Obtain power directly from a single plug socket. Avoid connecting many wires to one plug socket. It could lead to a fire.
- Do not place any heavy material on a power cord. It could cause damage or a fire.
- Do not connect/disconnect a power plug with a wet hand. It could cause an electric shock.
- Do not insert your fingers into this instrument. It could cause an injury when the stapler is abruptly activated.
- Do not place any heavy material on a power cord. It could lead to a fire.
- Do not insert the fingers into the stapling area. It could cause an injury when the stapler is abruptly activated.
- Do not put paper or cloth on the instrument. It could damage the instrument or cause a fire.
- Keep a staple cartridge on the place where children can not touch it. If children take a staple, contact a doctor soon.
- Use correct supply voltage. Other voltage level could damage the instrument or cause a fire or an electronic shock.
- Use only specified AC adapter (AC100-240V, 50-60Hz) appended to the instrument.
- If water gets inside the instrument, disconnect a power plug immediately from a plug socket and contact your dealer/distributor for a repair. It could damage the instrument or cause a fire or electric shock.
- Do not operate the instrument, if it is out of order. If it is operated in an out-of-order state, such as it is smoking, emitting an abnormal sound, or smelling funny, it could cause a fire or electric shock. Disconnect a power plug immediately from a socket and contact your dealer distributor for a repair.
- Disconnect the power cord when replacing the staple cartridge or clearing jammed staples. It could cause an injury when the stapler is abruptly activated.

### ▶️ CAUTION

- Do not insert the fingers into the stapling area. It could cause an injury.
- Do not touch a motor when replacing a staple cartridge. It is very hot just after stapling and you could get burned.
- Do not share the electronic outlet with equipment (air conditioner, refrigerator, microwave, office automation equipment and so on) that requires a large capacity. The voltage drops and the instrument could malfunction.
- Do not put paper or cloth on the instrument. It could damage the instrument or cause a fire.
- Do not staple any other paper except PPC paper. It could damage the instrument.
- When the instrument is not used for a long period of time, be sure to disconnect a power plug from a power socket for safety.
- When moving the instrument be sure to disconnect a power plug from a power socket for safety. Or the cord could be broken and cause a fire or electric shock.

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2
CAUTION

- Clean a power cord plug regularly. Dust on the plug could cause a fire.
- When disconnecting a power cord, be sure to hold a power plug. Do not pull on the power cord, or the cord could be broken and cause a fire or electric shock.
- Do not install the instrument on the place that is not level or that is subject to vibration. It could damage the instrument or cause an injury because it might fall or drop.
- Wash your hands / body immediately with soap if the grease is attached on them when replacing a staple cartridge.
- Use only specified AC adapter (AC100-240V, 50-60 Hz) appended to the instrument.
- Use the instrument indoor dry location. It could cause an electric shock or damage the instrument when operating it in the high humidity place.

REQUEST

In order to prevent problems with the instrument, observe the following precautions.

- Install this instrument away from the following places:
  1. Any place that catches direct sunlight or is located close to a heat source.
  2. Any place that has dust or high humidity.
  3. Any place that is not level or that is subject to vibration.
  4. Any place that the temperature goes below 0°C/32°F or over 40 °C/104 °F.
- Use only MAX No. 70FE Staple Cartridge.
- Use a dry cloth to clean dirt of the instrument. Do not use solvents (alcohol, benzene, thinner, etc.) or a damp cloth.
- This machine does not staple when Case cape is opened because of safety. Close Case cap correctly when stapling.
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1 PACKAGE CONTENTS

EH-70F (1pc)

Instruction manual (1pc)  AC adopter (1pc)  No.70FE Staple cartridge (1pc)

Power cord (1pc)

(This cord is for USA model. The plug is different depends on each model.)
### NAME OF EACH SECTION

- **Serial number label**
  - Serial number is shown with bar code.
- **LED lamp**
  - Green: Activate
  - Red: No staple
- **Selector switch**
- **Manual button**
- **Case cap**
- **Center position**
- **Depth control slider**
- **Paper table**
- **Warning label**
- **Caution label**

#### WARNING
- Disconnect the power cord when opening the case cap. It could cause an injury when the stapler is abruptly activated.

#### CAUTION:
- Risk of electric shock
- Indoor dry location use only
- Usage Domestique Seulement

#### AUTO • MANUAL
- **START**
- Manual button
Prior to loading the staple cartridge into the machine, prepare and check it.

(1) As shown in the figure, pull the stopper attached below the staple cartridge in the arrow direction to remove it.

(2) If a staple sheet is come out of the cartridge, push it into the cartridge. It could cause a jammed staple.

⚠️ WARNING
Disconnect the power cord when loading the staple cartridge or clearing jammed staples. It could cause an injury when the stapler is abruptly activated.
Disconnect the power cord from a plug socket.

(1) Open the case cap.

(2) Load the staple cartridge in the arrow direction.

(3) Close the case cap.

(4) Connect the power cord to the plug socket.
4 STAPLING AUTOMATICALLY

⚠️ WARNING

Never touch the white-colored switch. It could cause an injury when the stapler is abruptly activated.

(1) Slide the selector switch to the “Auto,” which is located on top of the main body.

(2) Stapling depth is adjustable within a range of approx. 6 to 18 mm (1/4” to 3/4”) for parallel stapling. Loosen the depth control knob and move it back and forth to adjust to your desired depth.

Be sure to turn the depth control knob to the “LOCK” position after adjusting the slider. Fixing the slider in the “UNLOCK” position could cause the stapling sensor to malfunction or break.

(3) The mark on the front of the machine is the center of the horizontal stapling position. Move the paper to the right and left to set your desired position.

Be sure to turn the depth control knob to the “LOCK” position after adjusting the slider. Fixing the slider in the “UNLOCK” position could cause the stapling sensor to malfunction or break.
When stapling the paper on the edge (stapling depth: 3 to 6 mm, 1/8” to 1/4”), use the Manual button.

(1) Slide the selector switch to the “Manual,” which is located on top of the main body.

(2) Pull out the paper table to the near side.

(3) Insert the paper and press the Manual button to staple it.
(1) When stapling on the corner, insert the corner of the paper.

(2) If the stapling depth is set to 6 mm (1/4"), the paper will be stapled at the position of about 12 mm (1/2") from its edge.

MEMO
When the machine is used for the first time, it will perform a few (5 – 7) idle strokes without actually stapling papers. This is normal and occurs while the staples are being fed to the stapling position.
REPLACING THE STAPLE CARTRIDGE (No. 70FE)

If the staples run out in the cartridge, the LED lamp on top of the machine will be illuminated in red in order to inform of replacement of cartridge. In this case, the paper cannot be stapled, even if it is inserted. Replace the cartridge as instructed below.

**WARNING**

<table>
<thead>
<tr>
<th>8 WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disconnect the power cord when loading the staple cartridge. It could cause an injury when the stapler is abruptly activated.</td>
</tr>
</tbody>
</table>

1. Disconnect the power cord from a plug socket.
2. Open the case cap.
3. Hold the cartridge and pull it upward to detach it.
4. Load a new cartridge.
If you have removed the cartridge before it runs out of the staples, the following condition may occur in the cartridge. Seeing the following, load the cartridge again.

(1) The staple sheet is exposed from the cartridge.

In this case, push the staple sheet into the cartridge.

REQUEST
1. Use MAX genuine staple cartridge "No.70FE."
2. Do not set the broken and shortened staples into the cartridge or load them into the machine to reuse them. They could cause a trouble or staple jam.
3. Do not touch the staple sensor or feeding roller of staple when removing staples from the machine.
If the staples jam, eliminate them as follows:

| WARNING | Disconnect the power cord when clearing jammed staples. It could cause an injury when the stapler is abruptly activated. |

1. Disconnect the power cord from a plug socket.
2. Open the case cap.
3. Hold the cartridge and pull it upward to detach it.
4. Pushing inside the green lever located on the front of the main body, pull up the opener handle.
5. Remove the jamming staples.

And then, push down the opener handle to its original position.
SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model name</th>
<th>MAX Electronic Stapler EH-70F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capacity</td>
<td>2 – 70 sheets (64gsm, 55kg / 16-lb.bond paper)</td>
</tr>
<tr>
<td>Stapling speed</td>
<td>2 staples per second</td>
</tr>
<tr>
<td>Stapling system</td>
<td>Motor driven link mechanism with automatic feed</td>
</tr>
<tr>
<td>Throat depth</td>
<td>Auto stapling: Adjustable approx. 6 to 18 mm (1/4” to 3/4”)</td>
</tr>
<tr>
<td></td>
<td>Manual stapling: Adjustable approx. 3 to 18 mm (1/8” to 3/4”)</td>
</tr>
<tr>
<td>Dimensions</td>
<td>100mm (4”) (W) x 112mm (4-1/2”) (H) x 210mm (8-1/4”) (L)</td>
</tr>
<tr>
<td>Weight</td>
<td>1.2Kg (2.7 lbs)</td>
</tr>
<tr>
<td>Power consumption</td>
<td>Approx. 13W</td>
</tr>
<tr>
<td>Power source</td>
<td>DC24V, 2.08A</td>
</tr>
<tr>
<td></td>
<td>Use only specified AC adapter (AC100-240V, 50-60 Hz) appended to machine.</td>
</tr>
<tr>
<td>Working Temp. and</td>
<td>5℃/41°F – 35 ℉/95 ℉, Below 80% RH (non-condensation)</td>
</tr>
<tr>
<td>Humidity ranges</td>
<td></td>
</tr>
<tr>
<td>Staple cartridge</td>
<td>MAX No.70FE staple cartridge</td>
</tr>
<tr>
<td></td>
<td>Contains a guaranteed minimum of 5,000 staples.</td>
</tr>
</tbody>
</table>

REQUEST

1. Stapling capacity depends on the kind of paper. The machine might not staple up to 70 sheets in the other kind of paper. In this case, do not staple it forcibly.

2. In case of stapling continually for a long time, the machine might not staple because the motor would be very hot. In this case, stop operating for 30 minutes or more to cool motor. And then, start to operate again.

3. Operate less than 70 sheets (55kg / 16-lb.bond paper). It could cause damage the machine when operating the machine over the specification.

4. Contact your dealer or distributor with telephone or e-mail if machine would be out of order or you have any problem.
The following statement is only effective for the USA market.

FCC Notice
(Class B: EH-70F)

Note: This equipment has been tested and found to comply with the limits for Class B digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

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This instruction manual is subject to change without notice due to functional enhancement.

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